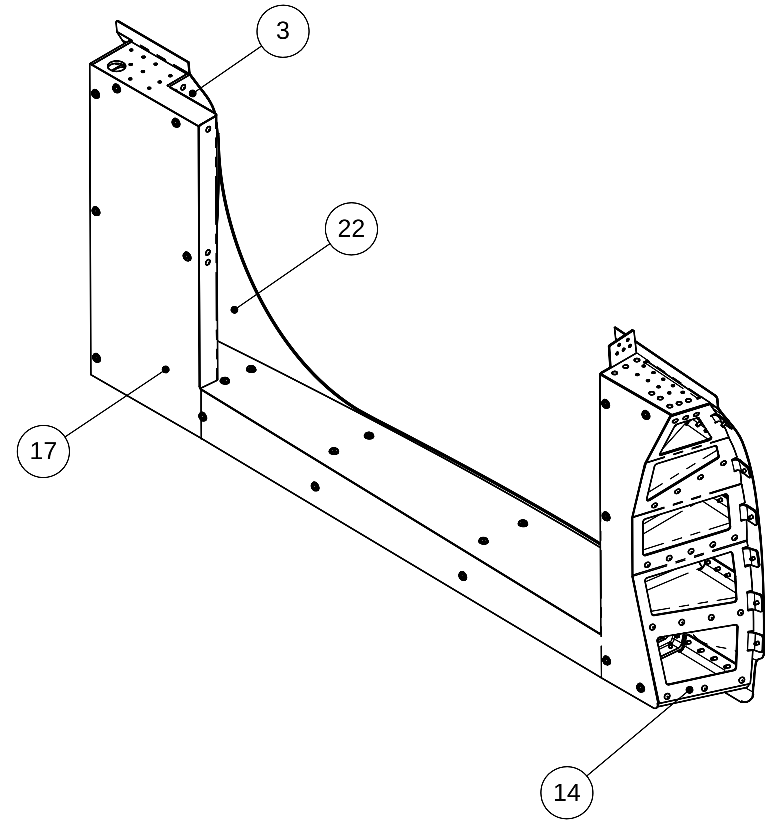
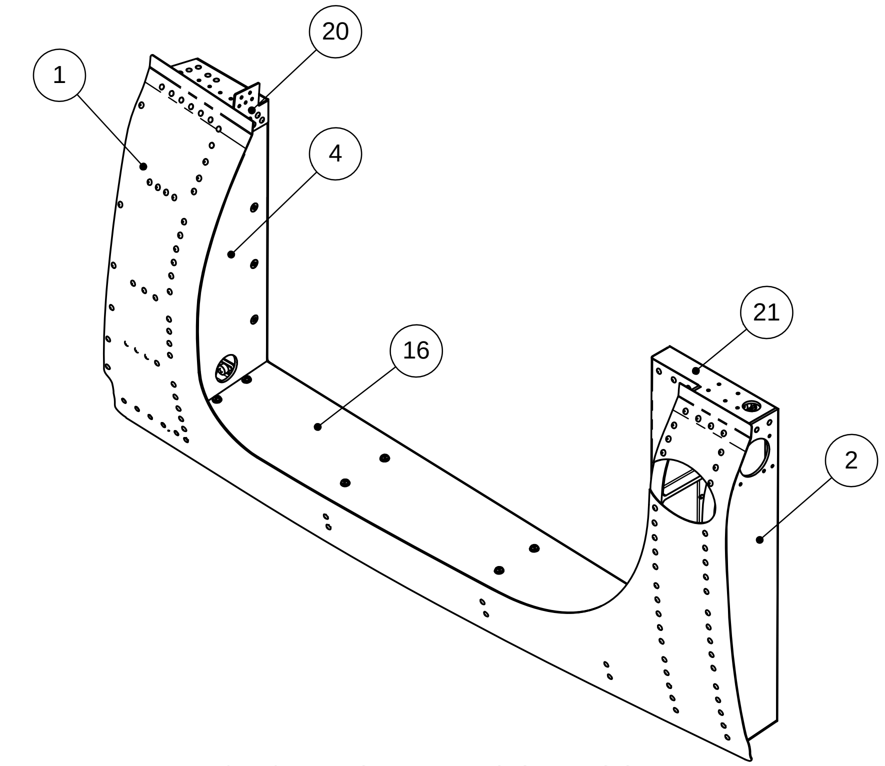
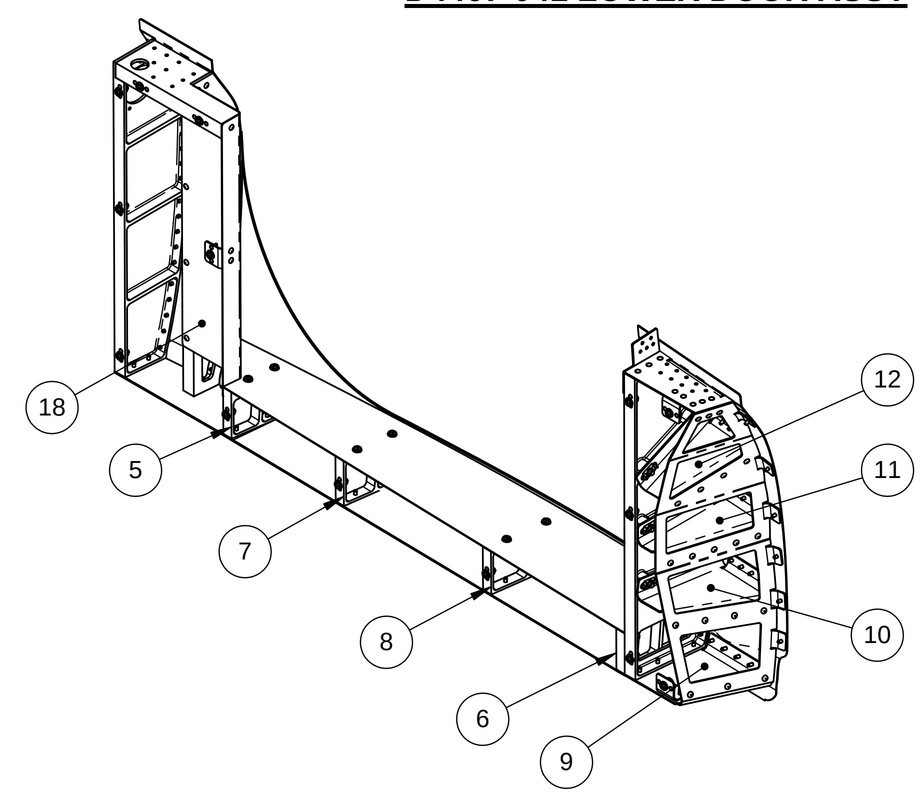
ITEM	QTY -041	P/N	DESCRIPTION
	X	**D4461-041**	**LOWER DOOR ASSY**
1	1	D4469-1	OUTTER SKIN LOWER DOOR
2	1	D4470-041	AFT RIB ASSY
3	1	D4471-1	MID RIB
4	1	D4472-041	FWD RIB ASSY (LOWER DOOR)
5	1	D4473-041	SMALL RIB ASSY
6	1	D4475-041	SMALL RIB ASSY
7	1	D4476-041	SMALL RIB ASSY
8	1	D4477-041	SMALL RIB ASSY
9	1	D4478-041	INTERCOSTAL 1 ASSY (LOWER DOOR)
10	1	D4479-041	INTERCOSTAL 2 ASSY (LOWER DOOR)
11	1	D4480-041	INTERCOSTAL 3 ASSY (LOWER DOOR)
12	1	D4481-041	INTERCOSTAL 4 ASSY (LOWER DOOR)
13	1	D4482-041	INTERCOSTAL 5 ASSY (LOWER DOOR)
14	1	D4483-1	FWD CLOSEOUT PANEL (LOWER DOOR)
15	1	D4484-1	BOTTOM PANEL (LOWER DOOR)
16	1	D4485-1	LOWER CLOSEOUT PANEL
17	1	D4486-1	LOWER ACCESS PANEL
18	1	D4487-041	CLOSEOUT PANEL ASSY (LOWER DOOR)
19	1	D4488-5	ANGLE CLIP
20	1	D4490-3	SPLICE PLATE
21	1	D4494-041	UPPER BLOCK ASSY
22	1	D4521-1	DOUBLER (LOWER DOOR)
23	30	MS20470AD4-5	RIVET
24	24	MS20426AD4-6	RIVET
25	2	MS20470AD4-6	RIVET
26	85	MS20600AD4W3	BLIND RIVET
27	14	MS20601AD4W3	CSK BLIND RIVET
28	2	MS21043-3	NUT
29	6	MS24694-S56	SCREW
30	2	MS27039-1-14	SCREW
31	22	MS27039-0807	SCREW
32	22	NAS1149DN832J	WASHER
33	4	NAS1149D0332J	WASHER
34	1	MS20470AD4-11	RIVET





D4467-041 LOWER DOOR ASSY

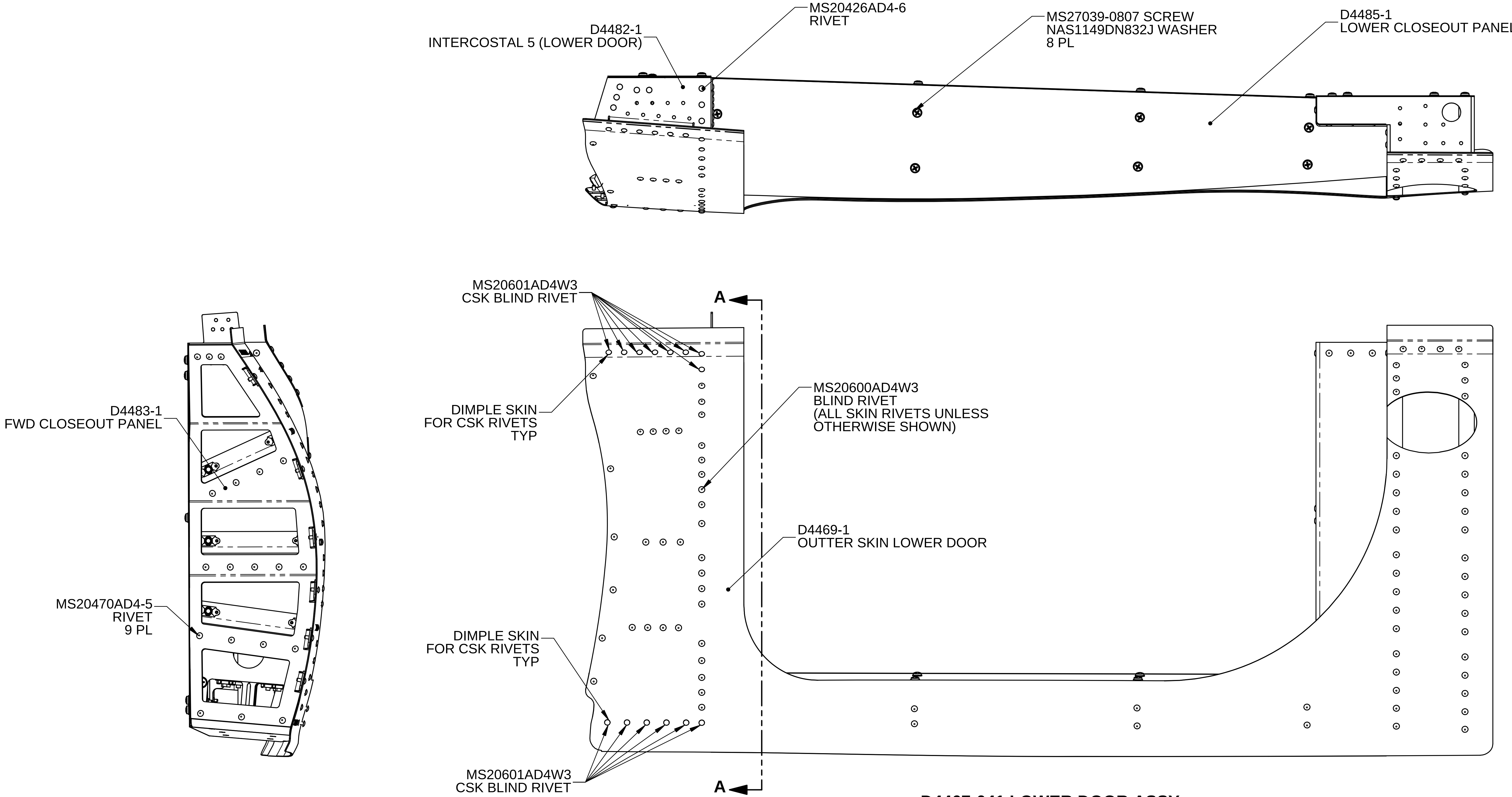


PRELIMINARY A1
11.11.28 (AJS)

NOTES:
1) MATERIAL:
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT "COLOR" (4.3.5.X) PER DART QSI 005 4.3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4467-041" USING FINE POINT PERMANENT INK MARKER
7) WEIGHT: 7.60 lbs

REV.	DESCRIPTION	BY	DATE
A	PRELIMINARY	AJS	11.11.28

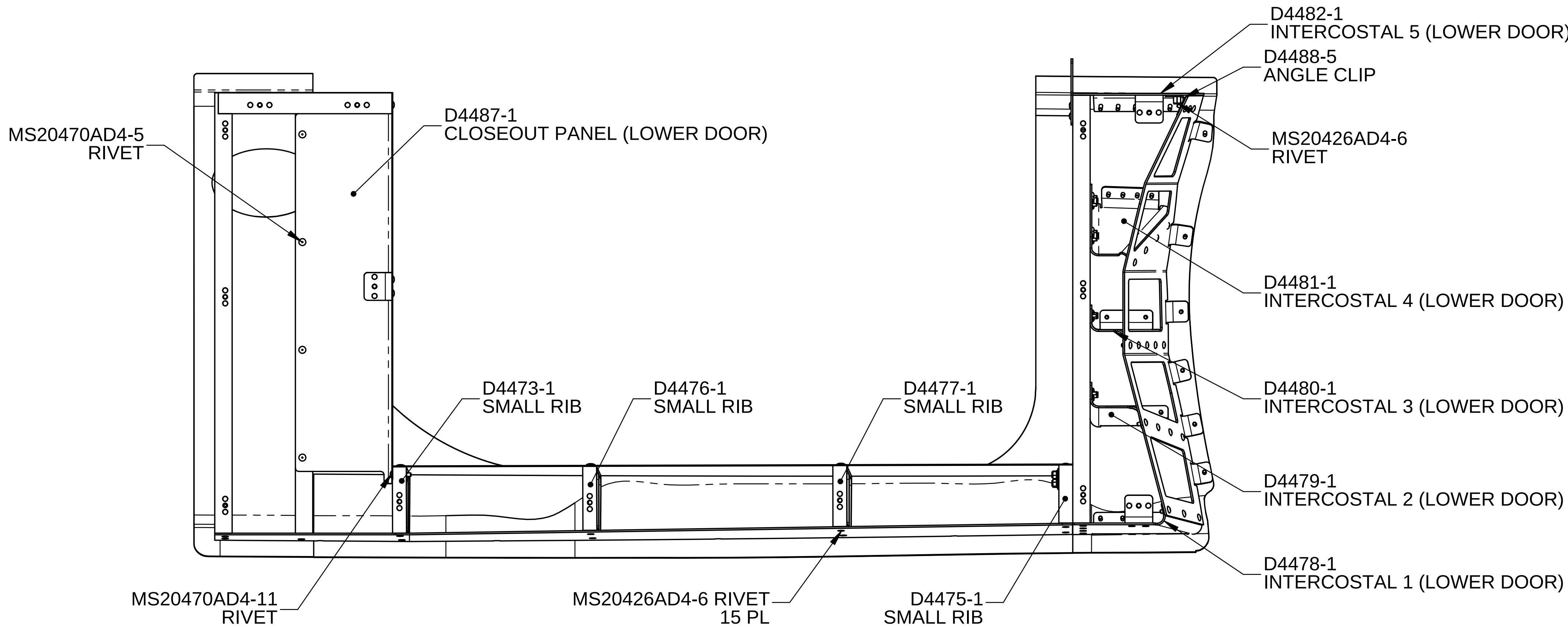
DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D4467 — REV. A — SHEET 1 OF 4
MFG. APPR.		
APPROVED		TITLE LOWER DOOR ASSY — SCALE NTS
DE APPR.		
DATE	11.11.28	



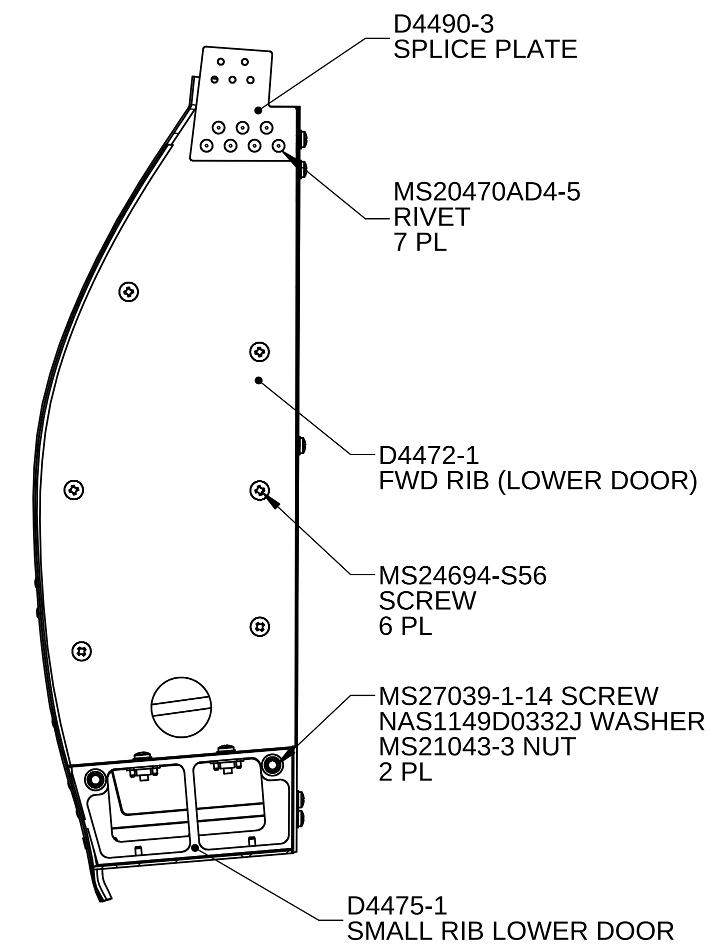
D4467-041 LOWER DOOR ASSY

PRELIMINARY A1
11.11.28 (AJS)

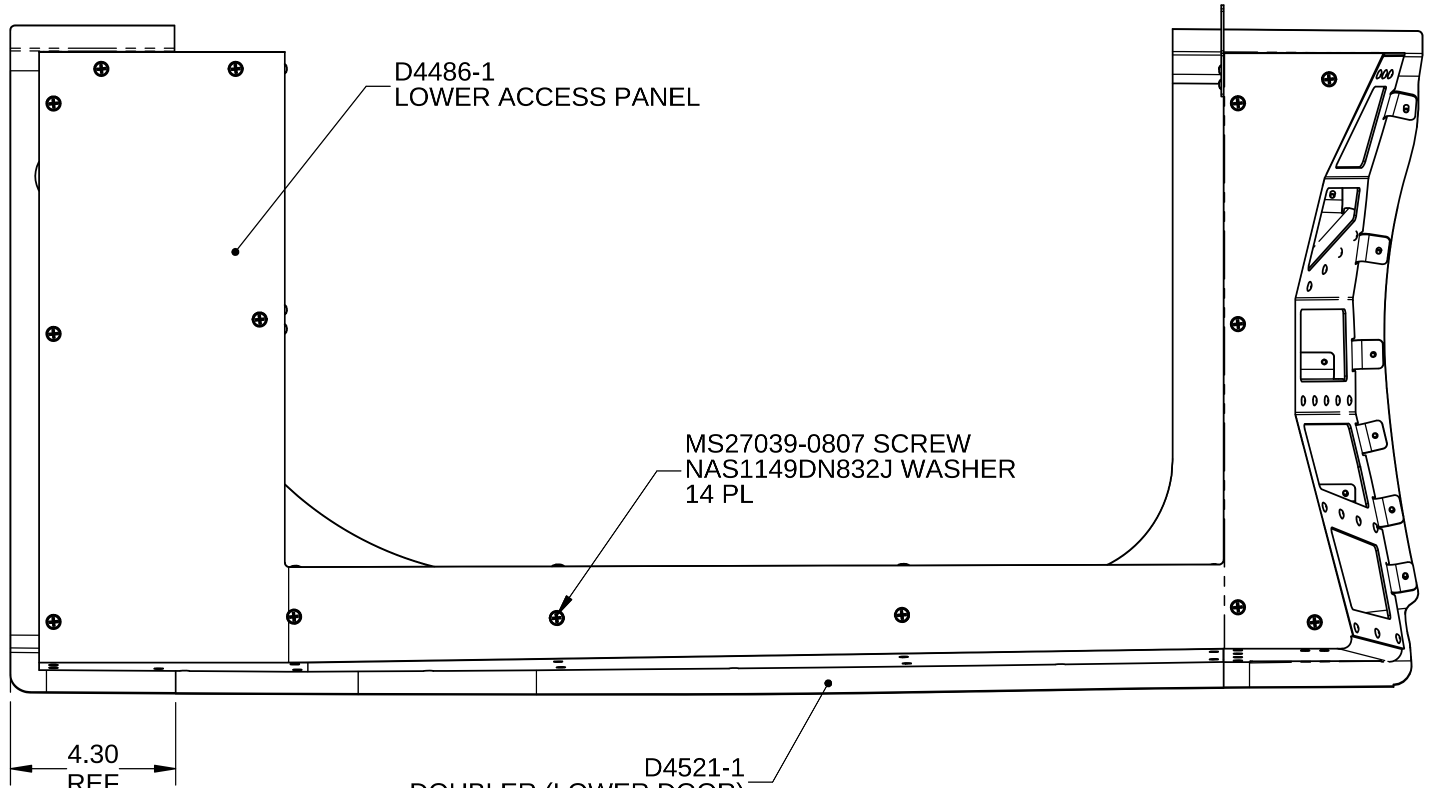
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D4467 — REV. A — SHEET 2 OF 4
MFG. APPR.		
APPROVED		TITLE LOWER DOOR ASSY — SCALE NTS
DE APPR.		
DATE	11.11.28	COPYRIGHT © 2011 BY DART AEROSPACE LTD



(D4486-1 REMOVED)



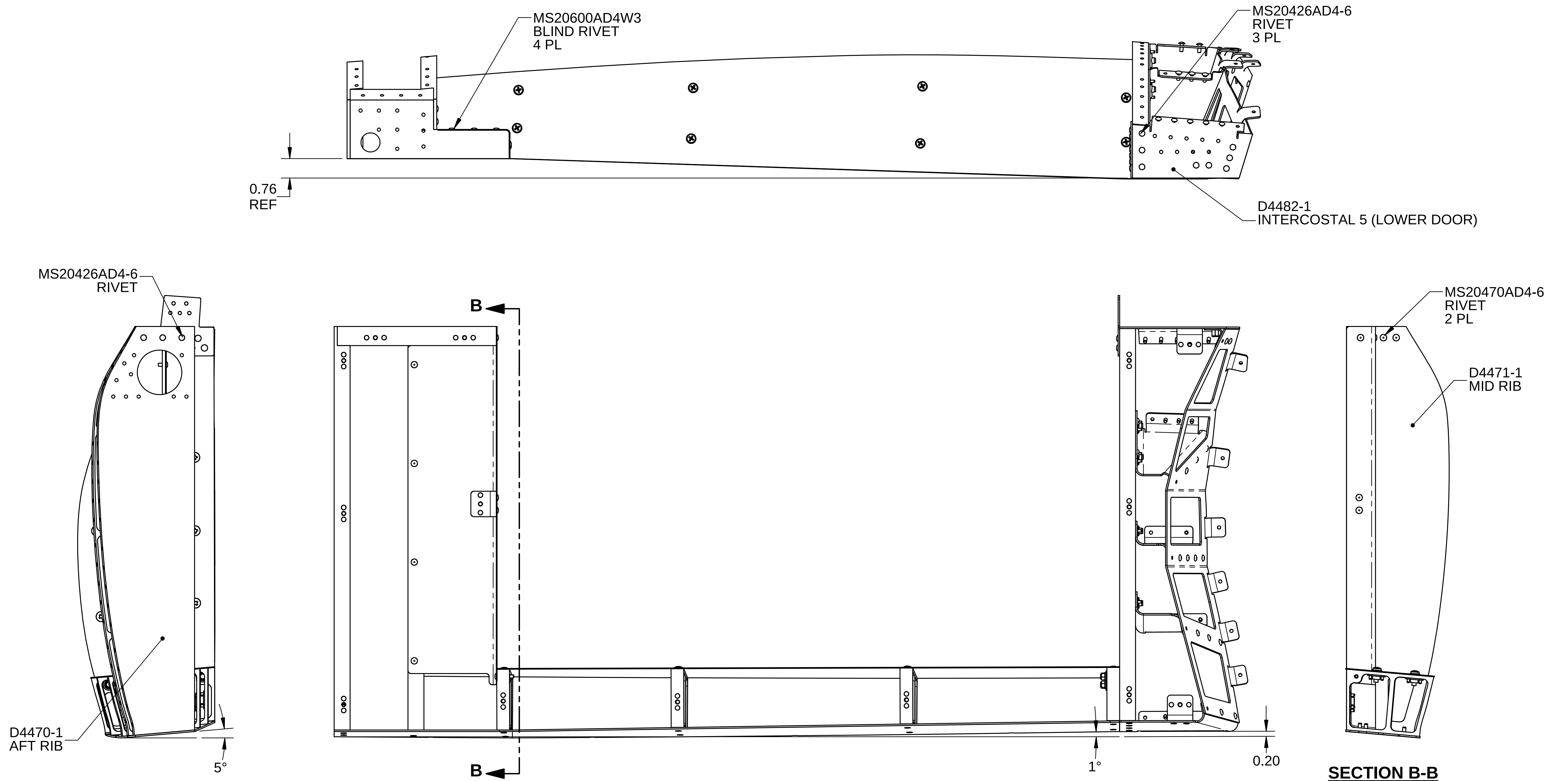
SECTION A-A



D4467-041 LOWER DOOR ASSY
(SUPPLEMENTAL VIEWS)

PRELIMINARY A1
11.11.28 (AJS)

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D4467 REV. A SHEET 3 OF 4
MFG. APPR.		
APPROVED		TITLE LOWER DOOR ASSY SCALE NTS
DE APPR.		
DATE	11.11.28	



SUPPLEMENTAL VIEWS
(D4469-1 & D4486-1 REMOVED)

PRELIMINARY A1
11.11.28 (AJS)

DESIGN	AJS	**DART AEROSPACE LTD** HAWKESBURY, ONTARIO, CANADA
DRAWN	AJS	
CHECKED		DRAWING NO. D4467 — REV. A — SHEET 4 OF 4
MFG. APPR.		
APPROVED		TITLE: LOWER DOOR ASSY — SCALE: NTS
DE APPR.		
DATE	11.11.28	